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检测
TESTING
CNAS L3370

检验报告

INSPECTION REPORT

No. A34915F202510216

产品名称: 盆式支座
Sample Pot Bearing
Description:

委托单位: 衡水京通工程橡胶有限公司
Applicant: HENGSHUI JINGTONG RUBBER CO., LTD

检验类别: 型式检验
Inspection Category: Type Inspection

国家工程橡胶产品质量检验检测中心(河北)
恒为检验检测认证(河北)集团有限公司



National Engineering Rubber Products Quality Inspection and Testing Center (Hebei)
HENGWEI Inspection, Testing and Certification (Hebei) Group Co., LTD

防伪码: BP4TP2

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产品名称 Sample Description	盆式支座 Pot Bearing		检验类别 INSPECTION REPORT	型式检验Type Inspection	
委托单位 Applicant	衡水京通工程橡胶有限公司 HENGSHUI JINGTONG RUBBER CO.,LTD		委托人 Client	张书栋 Shudong Zhang	
工程名称 Project Name	---		商 标 Brand	衡京工 Heng Jing Gong	
监理单位 Supervision Unit	---		见 证 人 Witness	---	
生产单位 Manufacturer	衡水京通工程橡胶有限公司 HENGSHUI JINGTONG RUBBER CO.,LTD		施 工 单 位 Construction unit	---	
型号规格 Model Type	GPZ (2019) 2.0 DX	生产日期/批号 Date of Manufacturer & Serial No.	---	样品数量 Sample Quantity	成品2台, 试样38个。 2pcs finished products, 38pcs test samples
样品信息 Sample Information	天然橡胶橡胶板硬度(IRHD): (60±5)°; 铸钢件: ZG270-500, 不锈钢板: 06Cr19Ni10, 经固溶处理的奥氏体型钢, 黄铜板: H62(H02), 硅脂(5201-2)等级: 一等品。Natural Rubber Sheet Hardness (IRHD): (60±5)°; Cast Steel Part: ZG270-500; Stainless Steel Plate: 06Cr19Ni10 (AISI 304) (Austenitic steel, solution-treated); Brass Plate: H62 (H02); Silicone Grease (5201-2): Grade:First-Class.				
收样日期 Receiving Date of Sample(s)	2025-10-16		检 验 时 间 Inspection Date	2025-10-17至2025-11-25 2025-10-17to2025-11-25	
样品描述 Description of Sample(s)	表面光滑平整、无掉漆、划痕、碰伤等现象 The surface is smooth and flat, free from paint peeling, scratches, dents, or		样 品 来 源 Sample Source	送样 Sample presented by the client	
主检设备 Main Inspection Instruments	KAY-300型微机控制电液伺服万能试验机,KAY-300 Microcomputer Controlled Electro Hydraulic Servo Universal Testing Machine, CED-900型电子式摆锤冲击试验机,CED-300 Electronic pendulum impact testing machine, Q4/LV直读光谱仪,Q4/LV Direct reading spectrometer, WDW-20微机控制电子万能试验机,WDW-20 Microcomputer controlled electronic universal testing machine, 401-A老化试验箱,401-A Aging test chamber, GT-7061-ND1单试样低温脆性试验机,GT-7061-ND1 Single sample low temperature brittleness testing machine, GT-7017-M03经济型耐臭氧老化箱,GT-7017-M03 Economic type ozone aging resistance test chamber, AUY2200固体密度测试仪,AUY2200 Solid density tester, FT-951塑料球压痕硬度计,FT-951 Plastic ball indentation hardness tester, MAF-1000型微机控制磨耗试验机,MAF-1000 Model microcomputer-controlled abrasion testing machine, Digi Test-1BFD N5高柔橡胶硬度计,Digi Test-1BFD N5 International rubber hardness tester, VJW-5000型电液伺服橡胶压缩-剪切试验机,VJW-5000 Electro-hydraulic Servo Compression-Shearing Testing Machine For Rubber Bearing, FCS0J12000压缩-剪切试验机, FCS0J12000 Compression-Shearing Testing Machine				
试验温度 Inspection Temperature	21℃~24℃	试验湿度 Inspection	47%RH~52%RH	检验地址 Add.	地址1 Add. 1
检验项目 Inspection Items	外观质量 Appearance quality, 组装高度 Assembly height, 竖向压缩变形 Vertical compressive deformation, 盘环径向变形 Radial deformation of basic ring, 水平承载力 Horizontal bearing capacity, 摩擦系数 Coefficient of friction, 转角 Rotation, 铸钢件 Cast steel part (力学性能 Mechanical properties, C, Si, Mn, S, P), 不锈钢板 Stainless steel plate (力学性能, C, Si, Mn, P, S, Cr, Ni), 天然橡胶橡胶板物理机械性能 Physical and mechanical properties of natural rubber sheet, 密封面物理机械性能 Physical and mechanical properties of sealing ring, 改性聚丙烯乙烯增板 Modified PTFE sliding plate (密度 Density, 拉伸强度 Tensile strength, 断裂伸长率 Elongation at break, 球压痕硬度 Ball Indentation hardness, 摩擦系数 Coefficient of friction(21±2)℃), 黄铜板 Brass plate (抗拉强度 Tensile strength, 断后伸长率 Elongation after fracture), SF-1 三层复合板 Three-layer composite plate (层间结合牢度 Compression set, 压缩永久变形 Bonding fastness between layers), 硅脂 (5201-2) Silicone grease (外观 Appearance, 油析度 Oil bleedings, 挥发物含量 Volatile matter content, 燃烧性 Combustibility, 腐蚀性 Corrosiveness, 防水密封性 Waterproof sealing performance), 表面与尺寸 Appearance and dimensions, 不锈钢冷轧钢板焊后表面平整度 Surface flatness of cold-rolled stainless steel plate after welding, 涂层质量外观 Coating quality appearance, 涂层厚度 Coating thickness, 上支座板长 Upper bearing plate length, 上支座板宽 Upper bearing plate width, 上支座板螺栓孔距 Bolt hole pitch of upper bearing plate, 下支座板长 Lower bearing plate length, 下支座板宽 Lower bearing plate width, 下支座板螺栓孔距 Bolt hole pitch of lower bearing plate, 不锈钢板厚度 Stainless steel plate thickness				
检验依据 Inspection Basis	JT/T 391-2019				
判定依据 Judgment Basis	JT/T 391-2019及企业技术要求and the enterprise technical requirements.				
检验结论 Inspection Conclusion	该样品经检验, 所检项目符合JT/T 391-2019及企业技术要求。All samples have been inspected and the tested items meet the requirements of JT/T 391-2019 standard and the enterprise technical requirements. (检验检测专用章) (Inspection and Testing Stamp) 签发日期(Date of Issue): 2025-11-26				
备 注 Remarks	结果仅适用于收到样品。The results are only applicable to the samples received.				

批准 张兴达
(Approved by): 张兴达

审核 姚帅
(Verified by): 姚帅

刘艳婷
刘艳婷

主检 刘郑
(Chief tester): 刘郑

李若飞
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序号 No.	检验项目 Inspection Item (s)	计量 单位 Unit	技术要求 Inspection Requirement (s)	检验结果 Inspection Result (s)	判定 Conclusion
1	外观质量 Appearance quality	/	<p>支座外露表面应平整、美观，焊缝均匀，涂装表面应光滑，不应有脱落、流痕、褶皱等现象；支座组装后顶板与钢盆应平行；SF-1三层复合板导向滑条和侧向冷轧不锈钢条应保持平行；成品支座组装后高度偏差应满足$\pm 3\text{mm}$。</p> <p>The exposed surfaces of the bearing shall be flat and aesthetically pleasing, with uniform welds. The coated surfaces shall be smooth, free from peeling, sagging, or wrinkling.</p> <p>The top plate and steel pot shall remain parallel after assembly.</p> <p>The SF-1 tri-laminate guide strip and lateral cold-rolled stainless steel strip shall maintain parallelism. The assembled height tolerance of the finished bearing shall comply with $\pm 3\text{mm}$.</p>	<p>1#、2#支座外露表面平整、美观，焊缝均匀，涂装表面光滑，无脱落、流痕、褶皱等现象；支座组装后顶板与钢盆平行；SF-1三层复合板导向滑条和侧向冷轧不锈钢条保持平行；成品支座组装后高度偏差为1# 2mm, 2# 1mm</p> <p>The exposed surfaces of Bearing 1# & 2# are flat and aesthetically pleasing, with uniform welds. The coated surfaces are smooth, free from peeling, sagging, or wrinkling.</p> <p>The top plate and steel pot remain parallel after assembly.</p> <p>The SF-1 tri-laminate guide strip and lateral cold-rolled stainless steel strip maintain parallelism. The assembled height tolerance of the finished bearings are 2mm for Bearing 1# and 1mm for Bearing 2#.</p>	合格 Qualified

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2	组装高度 Assembly height	mm	115±3	1# 117 2# 116	合格 Qualified
3	竖向压缩变形 Vertical compressive deformation	%	≤2	1# 0.9 2# 0.8	合格 Qualified
4	盆环径向变形 Radial deformation of basin ring	%	≤0.05	1# 0.01 2# 0.01	合格 Qualified
5	水平承载力 Horizontal bearing capacity	/	200kN×1.2变形应恢复 The pressure should be loaded to 1.2 times of 200 kN, and the deformation should be restored after unloading.	1# 240kN 变形恢复 2# 240kN 变形恢复 1# The pressure is loaded to 240 kN, and the deformation is restored after unloading. 2# The pressure is loaded to 240 kN, and the deformation is restored after unloading.	合格 Qualified
6	摩擦系数 Coefficient of friction	/	≤0.03	1#-2# 0.02	合格 Qualified

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7	转角 Rotation	/	<p>$\geq 0.02\text{rad}$滑板和钢件应无损伤，橡胶板应不被挤出，黄铜密封圈应无明显损伤。 $\geq 0.02\text{rad}$, the skateboard and steel parts should be undamaged, the rubber plate should not be squeezed out, and the brass sealing ring should have no obvious damage.</p>	<p>1#-2# 0.020rad滑板和钢件无损伤，橡胶板未挤出，黄铜密封圈无明显损伤。 0.020 rad; the skateboard and steel parts are undamaged; no extrusion of the rubber plate; no obvious damage to the brass sealing ring</p>	合格 Qualified
8	铸钢件 Cast steel part	屈服强度 R_{eH} Yield strength R_{eH}	MPa ≥ 270	337	合格 Qualified
9		抗拉强度 R_m Tensile strength R_m	MPa ≥ 500	515	合格 Qualified

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10	伸长率 A_5 Elongation at break A_5	%	≥ 18	26	合格 Qualified
11	冲击吸收功 A_{KV} Impact absorption energy A_{KV}	J	≥ 22	84 (KV_2)	合格 Qualified
12	铸钢件 Cast steel part	C	≤ 0.40	0.15	合格 Qualified
13		Si	≤ 0.60	0.21	合格 Qualified
14		Mn	≤ 0.90	0.86	合格 Qualified
15		S	≤ 0.035	0.016	合格 Qualified
16		P	≤ 0.035	0.010	合格 Qualified

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17	规定塑性延伸强度 R _{p0.2} Yield strength at 0.2% non-proportional extension	MPa	≥205	352	合格 Qualified
18	不锈钢板 Stainless steel 抗拉强度R _m Tensile strength R _m	MPa	≥515	561	合格 Qualified
19	断后伸长率A Elongation after fracture	%	≥40	42	合格 Qualified
20	C	%	≤0.07	0.03	合格 Qualified
21	Si	%	≤0.75	0.50	合格 Qualified

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22	不锈钢板 Stainless steel	Mn	% ≤ 2.00	0.94	合格 Qualified
23		P	% ≤ 0.045	0.015	合格 Qualified
24		S	% ≤ 0.030	0.009	合格 Qualified
25		Cr	% 17.50~19.50	17.53	合格 Qualified
26		Ni	% 8.00~10.50	9.35	合格 Qualified
27	天然橡胶 橡胶板 Natural rubber sheet	硬度 (IRHD) Hardness (IRHD)	° 60 ± 5	61 (SN)	合格 Qualified
28		拉伸强度 Tensile strength	MPa ≥ 17.5	17.9	合格 Qualified
29		扯断伸长率 Elongation at break	% ≥ 450	578	合格 Qualified
30		脆性温度 Brittleness temperature	°C ≤ -55	-55°C 试样均未破坏 At -55°C, none of the test pieces were damaged	合格 Qualified

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31	恒定压缩永久变形 (70℃×24h) Compression set		%	≤30	21	合格 Qualified	
32	天然橡胶 橡胶板 Natural rubber sheet	耐臭氧老化 (40℃×96h, 30%) Ozone Resistance	/	无龟裂No cracks	无龟裂No cracks	合格 Qualified	
33		热空气老化 (70℃ ×168h) Accelerated ageing	硬度变化 (IRHD) Hardness change	°	±10	+2 (SN)	合格 Qualified
34			拉伸强度 降低率 Changes in tensile strength	%	<15	6	合格 Qualified

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35	天然橡胶 橡胶板 Natural rubber sheet	热空气老 化(70℃ ×168h) Accelera ted ageing	扯断伸长 率降低率 Changes in elongati on at break %	<20	10	合格 Qualified
36	密封圈 Sealing ring	硬度 (IRHD)Hardness	°	50±5	53 (SN)	合格 Qualified
37		拉伸强度 Tensile strength	MPa	≥12.0	17.4	合格 Qualified
38		扯断伸长率 Elongation at break	%	≥350	542	合格 Qualified
39		脆性温度 Brittleness temperature	℃	≤-60	-60℃ 试样均未破坏 At -60℃, none of the test pieces were damaged	合格 Qualified
40		恒定压缩永久变形 (70℃×24h) Compression set	%	≤25	21	合格 Qualified
41	耐臭氧老化 (40℃×96h, 30%) Ozone resistance	/	无龟裂No cracks	无龟裂No cracks	合格 Qualified	

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42	43	密封圈 Sealing ring 热空气老 化(100℃ ×70h) Accelerated agein	硬度变化 (IRHD) Hardness change	° <+10	+2 (SN)	合格 Qualified
43			拉伸强度 降低率 Changes in tensile strength	% <15	11	合格 Qualified
44			扯断伸长 率降低率 Changes in Elongati on at break	% <40	11	合格 Qualified
45	改性聚四 氟乙烯滑 板	密度 Density	g/cm ³	2.00~2.10	2.05(浸渍法) (Immersion method)	合格 Qualified
46	Modified PTFE sliding plate	拉伸强度 Tensile strength	MPa	≥21	29	合格 Qualified
47		断裂伸长率 Elongation at break	%	≥300	370	合格 Qualified

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48	改性聚四氟乙烯滑 板 Modified PTFE sliding plate	球压痕硬度 (H132/60) Ball indentation hardness	MPa 26.4~39.6	27.5	合格 Qualified	
49		静摩擦系数 [(21±2)℃] Static friction coefficient	/ ≤0.010	0.007	合格 Qualified	
50		动摩擦系数 [(21±2)℃] Kinetic friction coefficient	/ ≤0.005	0.003	合格 Qualified	
51	压缩永久变形 Compression set	mm	≤0.03	0.01	合格 Qualified	
52	SF-1 三 层复合板 Three- layer composit e plate	层间结合牢度 Bonding fastness between layers	/	反复弯折5次，无脱层、剥离，表层的填充聚四氟乙烯不断裂 After 5 repeated flexing cycles, there shall be no delamination or debonding, and the filled polytetrafluoroethylene (PTFE) surface layer shall not crack.	反复弯折5次，无脱层、剥离，表层的填充聚四氟乙烯不断裂 After 5 repeated flexing cycles, there is no delamination or debonding, and the filled polytetrafluoroethylene (PTFE) surface layer doesn't crack.	合格 Qualified

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53	抗拉强度 R_m Tensile strength R_m	MPa	350~470	368	合格 Qualified
54	黄铜板 Brass plate				
	断后伸长率 $A_{11.3}$ Elongation after fracture $A_{11.3}$	%	≥ 20	38	合格 Qualified
55	外观 Appearance	/	乳白色或浅灰色半透明脂状物，不应带有任何机械杂质。 A translucent, milky-white or light gray waxy substance, free from any mechanical impurities.	乳白色半透明脂状物，无机械杂质。 A milky-white, translucent, lipid-like substance free of mechanical impurities.	合格 Qualified
56	硅脂 (5201-2) Silicone grease				
	油离度 Oil bleeding	%	≤ 8.0	3.6	合格 Qualified
57	挥发物含量 Volatile matter content	%	≤ 2.0	1.8	合格 Qualified
58	燃烧性 Combustibility	/	自熄 self-extinguishing	自熄 self- extinguishing	合格 Qualified
59	腐蚀性 Corrosiveness	/	无蚀斑 No corrosion spots	无蚀斑 No corrosion	合格 Qualified

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60	硅脂 (5201-2) Silicone grease	防水密封性 Waterproof sealing performance	/	氯化钴试纸不返红色 Cobalt chloride test paper does not turn red	五片氯化钴试纸均 未返红色Five cobalt chloride test strips did not turn red	合格 Qualified	
61	表观与尺寸 Appearance and dimensions	橡胶板 Rubber sheet	表观要求 Apparent requirement	/	橡胶板外表面不应有裂纹、掉块、损伤及鼓泡。面积小于100mm ² ，深度小于2mm的气泡不多于2处；面积小于100mm ² ，深度小于2mm的凹凸不平、明疤、杂质不多于3处；橡胶板压偏不大于橡胶板直径的0.2% The outer surface of the rubber shall be free from cracks, chipping, damage, and blistering. No more than 2 bubbles with an area less than 100 mm ² and a depth less than 2 mm are allowed. No more than 3 unevenness, exposed scars, or impurities with an area less than 100 mm ² and a depth less than 2 mm are permitted. The eccentric compression of the rubber plate shall not exceed 0.2% of its diameter.	1#、2# 橡胶板外表面无裂纹、掉块、损伤及鼓泡；无气泡、无凹凸不平、无明疤、无杂质、无压偏。 Rubber plates of bearing 1#&2# have outer surfaces free from cracks, chipping, damage, blistering, bubbles, unevenness, exposed scars, impurities, and eccentric compression.	合格 Qualified

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62	橡胶板 Rubber sheet	直径 Diameter	mm	$325^{+0.5}_0$	1# 325.2 2# 325.1	合格 Qualified
63		厚度 Thickness	mm	$26^{+2.0}_0$	1# 26.1 2# 26.1	合格 Qualified
64		与钢盆内 径装配间 隙 Assembly clearanc e with the inner diameter of the steel basin	mm	≤ 1.0	1# 0.1 2# 0.1	合格 Qualified
		表观与尺 寸 Appearan ce and dimensio ns				
65	黄铜密封 圈 Brass gasket	最小截面 尺寸 Minimum cross- sectiona l dimensio n	mm	$\geq 6 \times 1.5$	1# 1.5 2# 1.5	合格 Qualified
66		层数 Number of brass gasket layers	层	2	1# 2 2# 2	合格 Qualified

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67	表观与尺寸 Appearance and dimensions	改性聚四氟乙烯滑板 Modified PTFE sliding plate	表观要求 Apparent requirement	表面应光滑平整，整体颜色均匀一致，不应有裂纹、气泡、分层及影响使用的机械损伤。 The surface shall be smooth and flat, with uniform overall color, and free from cracks, bubbles, delamination and mechanical damage affecting use.	1#、2# 表面光滑平整，整体颜色均匀一致，无裂纹、气泡、分层及影响使用的机械损伤。1# and 2# have smooth and flat surfaces, uniform overall color, and are free from cracks, bubbles, delamination and mechanical damage affecting use.	合格 Qualified	
68			直径 Diameter	mm	$290^{+0.4}_0$	1# 300.2 2# 300.2	合格 Qualified
69			厚度 Thickness	mm	$7^{+0.4}_0$	1# 7.1 2# 7.1	合格 Qualified
70			装配间隙 Assembly clearance	mm	≤ 0.6	1# 0.1 2# 0.1	合格 Qualified

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71				主要滑动方向应与导向块平行 The primary sliding direction shall be parallel to the guide block.	1#、2# 主要滑动方向与导向块平行。 The primary sliding direction of bearing 1# and 2# are parallel to the guide block.	合格 Qualified	
72	外观与尺寸 Appearance and dimensions	改性聚四氟乙烯滑板 Modified PTFE sliding plate					
			储脂坑平面布置和尺寸 Plane layout and dimensions of grease dimple	mm	8±0.5	1# 8.1 2# 8.1	合格 Qualified
73			外露高度 Exposed height	mm	≥3	1# 3 2# 3	合格 Qualified

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74	SF-1 三 层复合板 SF-1 Three- layer composit e plate	表观要求 Apparent requirem ent	/		表层应无明显脱层、 气泡、剥落、机械夹 杂等缺陷。 The surface shall be no obvious defects such as delamination, bubbles, chipping, or mechanical impurities.	1#、2# 表层无明显 脱层、气泡、剥落 、机械杂质等缺陷 The surface of bearing 1# and 2# show no obvious defects such as delamination, bubbles, chipping, or mechanical impurities.	合格 Qualified
75	不锈钢冷轧钢板焊接后表面平 面度 Surface flatness of cold-rolled stainless steel plate after welding			mm	≤0.2	1# 0.1 2# 0.1	合格 Qualified

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76	涂层质量外观 Coating quality appearance	/	<p>涂料涂层表面应平整、均匀一致，无漏涂、起泡、裂纹、气孔和返锈等现象，允许轻微桔皮和局部轻微流挂。</p> <p>The coating surface shall be smooth and uniform, free from missed coating, blistering, cracking, porosity, and rust. Minor orange peel and slight localized sagging are acceptable.</p>	<p>1#、2# 涂料涂层表面平整，均匀一致，无漏涂、起泡、裂纹、气孔和返锈等现象，无桔皮和流挂。</p> <p>The coating surface bearing 1#&2# are smooth and uniform, free from missed coating, blistering, cracking, porosity, rust, minor orange peel and slight localized sagging.</p>	合格 Qualified
77	涂层厚度 Coating thickness	μ m	≥260	1# 302 2# 312	合格 Qualified
78	上支座板长 Upper bearing plate length	mm	605±2	1# 605 2# 606	合格 Qualified
79	上支座板宽 Upper bearing plate width	mm	460±2	1# 460 2# 460	合格 Qualified

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80	上支座板螺栓孔孔距 Bolt hole pitch of upper bearing plate	mm	长边 560 ± 2 短边 400 ± 1.2 long side: 560 ± 2 short side: 400 ± 1.2	1# 长边: 560.2 560.1 短边: 400.3 400.3 2# 长边: 560.3 560.2 短边: 400.3 400.1 1# long side: 560.2 560.1 short side: 400.3 400.3 2# long side: 560.3 560.2 short side: 400.3 400.1	合格 Qualified
81	下支座板长 Lower bearing plate length	mm	405 ± 2	1# 406 2# 405	合格 Qualified
82	下支座板宽 Lower bearing plate width	mm	405 ± 2	1# 405 2# 405	合格 Qualified

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83	下支座板螺栓孔孔距 Bolt hole pitch of lower bearing plate	mm	长边 360 ± 1.2 短边 360 ± 1.2 long side: 360 ± 1.2 short side: 360 ± 1.2	1# 长边: 360.2 360.2 短边: 360.2 360.4 2# 长边: 360.2 360.3 短边: 360.2 360.4 1# long side: 360.2 360.2 short side: 360.2 360.4 2# long side: 360.2 360.3 short side: 360.2 360.4	合格 Qualified
84	不锈钢板厚度 Stainless steel plate thickness	mm	2 ± 0.2	1# 2.0 2# 2.0	合格 Qualified
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注 意 事 项

1. 检验报告无“检验检测专用章”和骑缝章无效。
2. 检验报告无主检、审核、批准人签字无效。
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检验地址：本单位检验活动涉及七个地址，具体为：

地址1：河北省衡水市高新区橡塑路12号（检验一、二、三、四区）；

地址2：河北衡水市桃城区邓庄乡武家庄村（检验五区）；

地址3：河北衡水市北方工业园区橡塑路16号（检验六区）；

地址4：河北省衡水桃城区北方工业基地园区东路9号（检验八区）；

地址5：河北衡水市北方工业园区橡塑路5号（检验七区）；

地址6：河北省衡水市冀州区高新技术产业开发区南区迎宾路南侧纬一路东侧（检验十五区）；

地址7：河北省衡水市高新区北方工业园区工业大街88-8号（检验十六区）。



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2. The report is invalid without signatures of teater, anditor or approver.
3. The report is invalid if altered.
4. The duplicated inspection report is invalid without the “Inspection and Testing Stamp” and the re-seal on the perforation.
5. If you have any objections to the inspection report, please proposed in writing to the inspection agency or relevant department within 15 days of receiving the report or natification result.
6. When the client sends samples to the inspection agency, the client is responsible for only the authenticity of the sample and its information, the agency is only responsible for the accuracy of the sample inpection results.

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Inspection address: The inspection activities of the unit involve seven addresses, specifically:

- Addr. 1: No. 12, Xiangsu Road, High-tech Zone, Hengshui City, Hebei Province, China.
(Inspection Area 1, 2, 3 and 4)
- Addr. 2: Wujiazhuang, Dengzhuang, Taocheng District, Hengshui City, Hebei Province, China.
(Inspection Area 5)
- Addr. 3: No. 16, Xiangsu Road, North Industrial Zone, Hengshui City, Hebei Province, China.
(Inspection Area 6)
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- Addr. 5: No. 5, Xiangsu Road, North Industrial Zone, Hengshui City, Hebei Province, China.
(Inspection Area 7)
- Addr. 6: South of Yingbin Road and east of Weiyi Road, South District, High-tech Industrial Development Zone, Jizhou District, Hengshui City, Hebei Province, China.
(Inspection Area 15)
- Addr. 7: No. 88-8, Industrial Street, Northern Industrial Park, High-tech Zone, Hengshui City, Hebei Province, China. (Inspection Area 16)